



Certificate No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification to Standards Relating to Equipment for Use in Renewable Energy Applications

## TYPE CERTIFICATE

### Wind Turbine

This certificate is issued to

SIEMENS GAMESA RENEWABLE ENERGY

INNOVATION & TECHNOLOGY, S.L.

Ciudad de la Innovación n°2

31621 Sarriguren (Navarra)

Spain

for the wind turbine

SG 2.2-122

wind turbine class (class, standard, year)

S IEC 61400-1:2005 +Amd1:2010

This certificate is based on a transferred IEC 61400-22 type certificate to IECRE attests compliance with IEC 61400 Series as specified in subsequent pages . It is based on the following reference documents:

Design basis evaluation conformity statement  
Dated

Included in Design Evaluation Conformity Statement

Design evaluation conformity statement  
Dated

023.09.2.03.19.07  
31.07.2019

Type test conformity statement  
Dated

023.09.2.04.19.06  
28.06.2019

Manufacturing conformity statement  
Dated

023.09.2.05.19.05  
31.07.2019

Final evaluation report  
Dated

2763946-32-e Rev. 10  
31.07.2019

The conformity evaluation was carried out in accordance with the rules and procedures of the IECRE System [www.iecre.org](http://www.iecre.org)

The wind turbine type specification begins on page 2 of this certificate.

Changes in the system design or the manufacturer's quality system are to be approved by the Certification Body. Without approval, the certificate loses its validity.

This certificate is valid until:  
24.05.2023

Approved for issue on behalf of the IECRE  
Certification Body:



Add value.  
Inspire trust.

TÜV SÜD Industrie Service GmbH  
Westendstr. 199,  
80686 Munich, Germany

Benjamin Bartels  
Certification Body Wind Turbines  
Munich, 01.08.2019



Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

## TYPE CERTIFICATE

### Wind Turbine

#### Machine parameters:

Power regulation:	Three independent hydraulic pitch system
Rotor orientation:	Upwind
Number of rotor blades:	3
Rotor tilt:	6°
Cone angle:	-3.7°
Rated power:	2200 kW
Rated wind speed $V_r$ :	9.0 m/s
Rotor diameter:	122 m
Hub height(s):	108 m / 127 m
Hub height operating wind speed range $V_{in} - V_{out}$ :	3 – 20 m/s
Design life time:	20 y
Software version:	Control architecture Version V3 or superior

#### Wind conditions:

Characteristic turbulence intensity $I_{ref}$ at $V_{hub} = 15$ m/s:	15.24
Annual average wind speed at hub height $V_{ave}$ :	7.13 m/s
Reference wind speed $V_{ref}$ :	37.4 m/s
Mean flow inclination:	8°
Hub height 50-year extreme wind speed $V_{e50}$ :	52.4 m/s

#### Electrical network conditions:

Normal supply voltage and range:	690 V $\pm$ 10 %
Normal supply frequency and range:	50 Hz $\pm$ 6%
Voltage imbalance:	34.5 V (5%)
Maximum duration of electrical power network outages:	N/A
Number of electrical network outages	100 / year



Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

**TYPE CERTIFICATE**

**Wind Turbine**

**Other environmental conditions (where taken into account):**

Design conditions in case of offshore WT :	N/A
Normal and extreme temperature ranges:	-10°C - +40°C -20°C - +50°C
Relative humidity of the air:	Up to 95%
Air density:	1.164 kg/m <sup>3</sup>
Solar radiation:	1000 W/m <sup>2</sup>
Lightning protection system (standard and protection class):	IEC 61400-24 / LPS1
Earthquake model and parameters (standard and key parameters e.g. spectrum, model, seismic zone, soil class, etc.):	N/A
Other design conditions :	N/A



Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

## **TYPE CERTIFICATE**

### **Wind Turbine**

#### **Major components:**

\*\*If not otherwise stated, the certificate holder  
is the manufacturer.

#### **Blade:**

Type: B122  
Material: Glass fiber reinforced, epoxy impregnated  
Blade length: 60 m  
Number of blades: 3  
Manufacturer: SGRE  
Drawing / Data sheet / Part No.: SG 122 V0

#### **Blade:**

Type: B122  
Material: Glass fiber reinforced, epoxy impregnated  
Blade length: 60 m  
Number of blades: 3  
Manufacturer: SGRE  
Drawing / Data sheet / Part No.: SG 122 V1

#### **Blade:**

Type: G122  
Material: Glass fiber reinforced, polyester  
impregnated  
Blade length: 60 m  
Number of blades: 3  
Manufacturer: LM  
Drawing / Data sheet / Part No.: LM 60.0 P

#### **Blade bearing:**

Type: Four points contact double row  
Manufacturer: Rollix / DEFONTAINE  
Drawing / Data sheet / Part No.: 13-2418-XX



Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

## TYPE CERTIFICATE

### Wind Turbine

#### Blade bearing:

Type: Four points contact double row  
Manufacturer: TMB  
Drawing / Data sheet / Part No.: B030.53.2418Kx

#### Pitch System:

Motor / Actuator Type: Double acting hydraulic cylinder  
Pitch Controller Type: Hydraulic  
Manufacturer: Glual

#### Pitch System:

Motor / Actuator Type: Double acting hydraulic cylinder  
Pitch Controller Type: Hydraulic  
Manufacturer: Hydratech

#### Pitch System:

Motor / Actuator Type: Double acting hydraulic cylinder  
Pitch Controller Type: Hydraulic  
Manufacturer: Hine

#### Pitch System:

Motor / Actuator Type: Double acting hydraulic cylinder  
Pitch Controller Type: Hydraulic  
Manufacturer: Fluitechnik / Wheels India

#### Main shaft:

Type: Steel shaft  
Manufacturer: SGRE  
Material: 42CrMo4  
34CrNiMo6 (alternative)  
Drawing / Data sheet / Part No.: GP360361

#### Main shaft:



Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

## TYPE CERTIFICATE

### Wind Turbine

Type: Steel shaft  
Manufacturer: SGRE  
Material: 42CrMo4  
34CrNiMo6 (alternative)  
Drawing / Data sheet / Part No.: GP460606

#### Main bearing:

Type: Two double row spherical roller bearing  
Manufacturer: TIMKEN  
Drawing / Data sheet / Part No.: C951246 (front)  
C951247 (rear)

#### Main bearing:

Type: Two double row spherical roller bearing  
Manufacturer: ZKL  
Drawing / Data sheet / Part No.: 230/750 EW33MH TPF 11528-16 (front)  
241/500 EW33MH TPF 11528-16 (rear)

#### Main bearing:

Type: Two double row spherical roller bearing  
Manufacturer: KOYO  
Drawing / Data sheet / Part No.: DSA310080 (front)  
DSA310090 (rear)

#### Gearbox:

Type: Three stages gearbox (one planetary  
stage and two helical gear stages)  
Gear Ratio: 128.5  
Manufacturer: ZF Wind Power  
Drawing / Data sheet / Part No.: GE2000PL128.5-50Hz-CSA  
GE2000PL128.5-50Hz-ENHB  
GE2000PL128.5-50Hz-ENHC  
GE2000PL128.5-50Hz-ENHB-XTR  
GE2000PL128.5-50Hz-ENHC-XTR  
GE2000PL-128.5-50Hz-CSA-XTR

#### Gearbox:

Type: Three stages gearbox (one planetary  
stage and two helical gear stages)



Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

## TYPE CERTIFICATE

### Wind Turbine

Gear Ratio:	128.5
Manufacturer:	SGRE
Drawing / Data sheet / Part No.:	GE2000PL128.5-50Hz-ENHB GE2000PL128.5-50Hz-ENHC GE2000PL128.5-50Hz-ENHB-XTR GE2000PL128.5-50Hz-ENHC-XTR
<b>Gearbox:</b>	
Type:	Three stages gearbox (one planetary stage and two helical gear stages)
Gear Ratio:	128.5
Manufacturer:	NGC
Drawing / Data sheet / Part No.:	GE2000PL128.5-50Hz-ENHB GE2000PL128.5-50Hz- ENHB-XTR
<b>Gearbox:</b>	
Type:	Three stages gearbox (one planetary stage and two helical gear stages)
Gear Ratio:	128.5
Manufacturer:	Siemens Limited
Drawing / Data sheet / Part No.:	GE2000PL128.5-50Hz-CSA GE2000PL128.5-50Hz-CSA-XTR
<b>Gearbox:</b>	
Type:	Three stages gearbox (one planetary stage and two helical gear stages)
Gear Ratio:	128.5
Manufacturer:	Siemens Limited (Winergy)
Drawing / Data sheet / Part No.:	GE2000PL128.5-50Hz-G122 MY20 OPTIMAFLEX
<b>Gearbox:</b>	
Type:	Three stages gearbox (one planetary stage and two helical gear stages)
Gear Ratio:	128.5
Manufacturer:	Siemens Gamesa
Drawing / Data sheet / Part No.:	GE2000PL128.5-50Hz-G122 MY20 OPTIMAFLEX
<b>Gearbox:</b>	



Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

## TYPE CERTIFICATE

### Wind Turbine

Type: Three stages gearbox (one planetary stage and two helical gear stages)  
Gear Ratio: 128.5  
Manufacturer: NGC  
Drawing / Data sheet / Part No.: GE2000PL128.5-50Hz-G122 MY20 OPTIMAFLEX

#### **Gearbox:**

Type: Three stages gearbox (one planetary stage and two helical gear stages)  
Gear Ratio: 128.5  
Manufacturer: ZF  
Drawing / Data sheet / Part No.: GE2000PL128.5-50Hz-G122 MY20 OPTIMAFLEX

#### **Yaw System:**

*Drive Type:* Active by yaw drives  
Manufacturer: SGRE  
Drawing / Data sheet / Part No.: GD254280 - Layout

*Bearing Type:* Friction Bearing  
Manufacturer: SGRE  
Drawing / Data sheet / Part No.: GP222733 – Yaw Ring

*Gear Type:* Planetary gear with motor and brake  
Manufacturer: Bonfiglioli  
Drawing / Data sheet / Part No.: 710T4

*Gear Type:* Planetary gear with motor and brake  
Manufacturer: Comer  
Drawing / Data sheet / Part No.: PG 2504DSP / 5718.050.0508

*Gear Type:* Planetary gear with motor and brake  
Manufacturer: SEW  
Drawing / Data sheet / Part No.: P4W034





Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

## TYPE CERTIFICATE

### Wind Turbine

<i>Gear Type:</i>	Planetary gear with motor and brake
Manufacturer:	NGC
Drawing / Data sheet / Part No.:	FDX204S-01-00R1
<i>Gear Type:</i>	Planetary gear with motor and brake
Manufacturer:	Brevini
Drawing / Data sheet / Part No.:	SI0013423
<i>Brake Type:</i>	Hybrid (active hydraulically / passive loaded)
Manufacturer:	Antec
Drawing / Data sheet / Part No.:	20.101.562, 20.101.563 20.103.227 Rev. B, 20.103.230 Rev. A
Manufacturer:	Frenos Iruna
Drawing / Data sheet / Part No.:	1445062, 6700066, 6700067, 6700081
Manufacturer:	JIAOZUO
Drawing / Data sheet / Part No.:	GMS-G114-A-01, GMS-G114-A-02
Manufacturer:	ALTRA GKN
Drawing / Data sheet / Part No.:	390-30263, 390-30264, 390-00015, 390-00016



Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

## TYPE CERTIFICATE

### Wind Turbine

#### Generator:

Type	Doubly-fed induction machine
Manufacturer:	Gamesa / Cantarey
Drawing / Data sheet / Part No.:	CR2x-4P
Rated Power:	2170 kW / 2040 kW
Rated Frequency:	50 Hz
Rated Speed:	1680 rpm
Max. speed:	1900 rpm
Rated Voltage:	690 V
Rated Current:	1641 A
Insulation Class:	F
Degree of Protection:	IP54 / IP23

#### Generator:

Type	Doubly-fed induction machine
Manufacturer:	ABB India Limited
Drawing / Data sheet / Part No.:	AMK 500LA BATY
Rated Power:	2170 kW
Rated Frequency:	50 Hz
Rated Speed:	1680 rpm
Max. speed:	1900 rpm
Rated Voltage:	690 V
Rated Current:	1634 A
Insulation Class:	F
Degree of Protection:	IP54



Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

## **TYPE CERTIFICATE**

### **Wind Turbine**

#### **Converter:**

Type: Back to back DFIG converter  
Manufacturer: Ingeteam / Gamesa / Valencia Power  
Converters  
Drawing / Data sheet / Part No.: PT0097, PT0103, PT0110, PEGE0044,  
PEGE0114  
Rated Voltage (grid side): 690 V  
Rated Current (grid side): 250 - 300 A  
Degree of Protection: IP54

#### **Transformer:**

Type: Dry type vacuum cast resin transformer  
Manufacturer: ABB Power Technology S.A.  
Drawing / Data sheet / Part No.: DTE 2350/24, DTE 2350/36  
Rated Voltage: 690 V / 20000 V  
Rated Power: 2350 kVA  
Degree of Protection: IP00  
Location (e.g. tower bottom): Nacelle

#### **Transformer:**

Type: Dry type vacuum cast resin transformer  
Manufacturer: Starkstrom Gerätebau GmbH  
Drawing / Data sheet / Part No.: DTTH1NG 2500/30, 50 Hz  
DTTH1NG 2500/20, 50 Hz  
Rated Voltage: 690 V / 33000 V  
Rated Power: 2350 kVA  
Degree of Protection: IP00  
Location (e.g. tower bottom): Nacelle



Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

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### **Wind Turbine**

#### **Transformer:**

Type: Dry type vacuum cast resin transformer  
Manufacturer: ABB Power Technology S.A.  
Drawing / Data sheet / Part No.: 2350 / HiT33  
Rated Voltage: 690 V / 33000 V  
Rated Power: 2350 kVA  
Degree of Protection: IP00  
Location (e.g. tower bottom): Nacelle

#### **Transformer:**

Type: Dry type vacuum cast resin transformer  
Manufacturer: ABB Power Technology S.A.  
Drawing / Data sheet / Part No.: HiT-35 2220kVA  
Rated Voltage: 690 V / 35000 V  
Rated Power: 2350 kVA  
Degree of Protection: IP00  
Location (e.g. tower bottom): Nacelle

#### **Transformer:**

Type: Dry type vacuum cast resin transformer  
Manufacturer: RAYCHEM  
Drawing / Data sheet / Part No.: ADA2716015  
Rated Voltage: 690 V / 33000 V  
Rated Power: 2350 kVA  
Degree of Protection: IP00  
Location (e.g. tower bottom): Nacelle



Certificate. No.

**IECRE.WE.TC.18.0032-R4**

IECRE - IEC System for Certification  
to Standards Relating to Equipment  
for Use in Renewable Energy  
Applications

## **TYPE CERTIFICATE**

### **Wind Turbine**

#### **Tower:**

Type: Tubular steel tower  
Sections: 4  
Length: 108 m HH  
Drawing / Data sheet / Part No.: GD405795

#### **Tower:**

Type: Tubular steel tower  
Sections: 5  
Length: 127 m HH  
Drawing / Data sheet / Part No.: GD405029

#### **Foundation:**

Type: NA  
Manufacturer: NA  
Drawing / Data sheet / Part No: NA

#### **Foundation Adaptor:**

Type: Tubular steel tower  
Manufacturer: NA  
Drawing / Data sheet / Part No.: NA

#### **Manuals:**

Operation & maintenance manual: PM000882  
Transport manual: GP199954  
Installation & commissioning. manual: GP301951