



Certificate No.

IECRE.WE.TC.18.0031-R0

IECRE - IEC System for Certification
to Standards Relating to Equipment
for Use in Renewable Energy
Applications

TYPE CERTIFICATE

Wind Turbine

This certificate is issued to

Suzlon Energy Ltd.
One Earth
Opp. Magarpatta City
Pune, 411028
India

for the wind turbine

Suzlon S111 DFIG 2.1MW (60Hz)

wind turbine class (class, standard, year)

IIIA, IEC 61400-1 Ed. 3:2005-08 incl. Amendment: 2010-10

This certificate is transferred from IEC 61400-22 to IECRE (according to WE-OMC/316/DV and WE-OMC/321/RV) and attests compliance with IEC 61400 Series as specified in subsequent pages. It is based on the following reference documents:

Design basis evaluation conformity statement
Dated

Integrated in design evaluation conformity statement

Design evaluation conformity statement
Dated

44 220 14542181-D-IEC
Rev. 10, 2018-08-14

Type test conformity statement
Dated

44 220 15916286-T-IEC
Rev. 4, 2018-10-27

Manufacturing conformity statement
Dated

44 220 15916286-M-IEC
Rev. 8, 2018-07-20

Component certificate Rotor Blade SB54
Dated

44 220 15766740-CC-IEC
Rev. 1, 2016-05-30, valid until 2020-07-14

Component certificate Rotor Blade SB54S2
Dated

44 220 16263505-CC-IEC
Rev. 0, 2016-03-18, valid until 2021-03-17

Component certificate Rotor Blade SB54HT
Dated

44 220 16994393-CC-IEC
Rev. 0, 2016-06-09, valid until 2021-06-08

Component certificate Converter PT0100
Dated

44 220 17257731-CC-IEC
Rev. 0, 2017-09-25, valid until 2022-09-20

Final evaluation report
Dated

8111916286-20 E II
Rev. 7, 2018-12-20

The conformity evaluation was carried out in accordance with the rules and procedures of the IECRE System
www.iecre.org

The wind turbine type specification begins on page 2 of this certificate.

Changes in the system design or the manufacturer's quality system are to be approved by the TÜV NORD CERT GmbH.
Without approval, the certificate loses its validity.

This certificate is valid until:
2020-08-12

Approved for issue on behalf of the IECRE
Certification Body:

Dipl.-Ing. C. Hering
Specialist Manager Wind Energy
Essen, 2018-12-21



TÜV NORD CERT GmbH
Langemarckstraße 20
45141 Essen



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Machine parameters:

| | |
|--|--|
| Power regulation: | Independent electromechanical pitch system for each blade |
| Rotor orientation: | Upwind |
| Number of rotor blades: | 3 |
| Rotor tilt: | 5° |
| Cone angle: | 3.5° |
| Rated power: | 2100 kW |
| Rated wind speed V_r : | 9.5 m/s (8.5 m/s below -10°C) |
| Rotor diameter: | 111.8m |
| Hub height(s): | 90 m |
| Hub height operating wind speed range $V_{in} - V_{out}$: | 3.0 m/s – 21 m/s |
| Design life time: | 20 years |
| Software version: | TURBCTRL: TC_S11x.m |

Wind conditions:

| | |
|--|----------|
| Characteristic turbulence intensity I_{ref} at $V_{hub} = 15$ m/s: | 16 % |
| Annual average wind speed at hub height V_{ave} : | 7.5 m/s |
| Reference wind speed V_{ref} : | 37.5 m/s |
| Mean flow inclination: | 8° |
| Hub height 50-year extreme wind speed V_{e50} : | 52.5 m/s |

Electrical network conditions:

| | | |
|------------------------------------|-------|-------------|
| Normal supply voltage and range: | 690 V | -10% / +10% |
| Normal supply frequency and range: | 60 Hz | -6% / +5% |



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Other environmental conditions (where taken into account):

| | |
|--|---|
| Normal and extreme temperature ranges: | STV: -10°C - +40°C (operational) -20°C - +50°C (survival) LTV: -30°C - +40°C (operational), -40°C - +50°C (survival) |
| Relative humidity of the air: | Up to 95% |
| Air density: | 1.225 kg/m ³ |
| Solar radiation: | 1000 W/m ² |
| Lightning protection system (standard and protection class): | IEC 61400-24, LPL 1 |
| Other design conditions : | Max. snow load on nacelle and nose cone: 1.75 kN/m ² |

Major components:

**If not otherwise stated, the certificate holder is the manufacturer.

Blade SB54HT

| | |
|----------------------------------|--|
| Type: | Vacuum infusion |
| Material: | glass fibre reinforced epoxy |
| Blade length: | 54.8 m |
| Number of blades: | 3 |
| Manufacturer: | Suzlon Energy Ltd. |
| Drawing / Data sheet / Part No.: | Drawing No.: SB54-D-01-00013, Rev. 2 Specification: SB54HT-S-01-00001, Rev. 1 |

alternative: Blade SB54

| | |
|----------------------------------|--|
| Type: | Vacuum infusion |
| Material: | glass fibre reinforced epoxy |
| Blade length: | 54.8 m |
| Number of blades: | 3 |
| Manufacturer: | Suzlon Energy Ltd. |
| Drawing / Data sheet / Part No.: | Drawing No.: SB54-D-01-00013, Rev. 2 Specification: SB54-S-01-00005, Rev. 4 |



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alternative: Blade SB54S2

Type: Vacuum infusion
Material: Glass fibre reinforced epoxy
Blade length: 54.8 m
Number of blades: 3
Manufacturer: Suzlon Energy Ltd.
Drawing / Data sheet / Part No.: Drawing No.: SB54-D-01-00013, Rev. 2
Specification: SB54S2-S-01-00001, Rev. 0

Blade bearing:

Type: Double row ball bearing slewing ring
Manufacturer: IMO Energy
Drawing / Data sheet / Part No.: Designation: 42-552422/4-10905
Drawing No.: F2644M16DTTI125FA, Rev. 08

alternative:

Manufacturer: Laulagun Bearings
Drawing / Data sheet / Part No.: Designation: F2644M16DTTI125FA
Drawing No.: F2644M16DTTI125FA, Rev. 08

alternative:

Manufacturer: ThyssenKrupp Rothe Erde
Drawing / Data sheet / Part No.: Designation: 092.55.2422.000.48.1420
Drawing No.: 092.55.2422.000.48.1420, Rev. F

alternative:

Manufacturer: Shanghai Ouji Kete
Drawing / Data sheet / Part No.: Designation: SZ033.55.2420
Drawing No.: SZ033.55.2420_V0.8, Rev. 08

Pitch System:

Motor / Actuator Type: E-Motor
Motor / Actuator Manufacturer: Bonfiglioli Trasmital
Motor / Actuator Designation: BN 132MA 4 230/400-50 FD100
Pitch Controller Type: PLC
Manufacturer: Bachmann
Gear Type: 3-stage planetary gearbox
Manufacturer: Bonfiglioli Trasmital
Drawing / Data sheet / Part No.: Main drawing no: 56120990, Rev. F
Designation: 707T3F (Pitch drive MT707T033)



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Main shaft:

Type: Forged
Manufacturer: SUZLON Energy Ltd. (Design)
Shandong Laiwu Jinlei Wind Power Tech. Co. Ltd.
Material: 42CrMo4
Drawing / Data sheet / Part No.: Drawing No.: M334.000985-04, Rev. 4,

Main bearing:

Type: Spherical roller bearing
Manufacturer: NTN Wälzlager
Drawing / Data sheet / Part No.: Designation: 240/710BL1CS310S30
Drawing No.: 10-07057, Rev. a

alternative:

Manufacturer: SKF GmbH
Drawing / Data sheet / Part No.: Designation: 240/710 ECA/C2HW 33RE10
Drawing No.: 240/710 ECA/C2HW 33RE10 Ed.1

alternative:

Manufacturer: Schaeffler Technologies GmbH & Co. KG
Drawing / Data sheet / Part No.: Designation: 240/710B.MB.R250.370.M15BK.M47
Drawing No.: 40/710B.MB.R250.370.M15BK.M47

Gearbox:

Type: Planetary helical gearbox
Gear Ratio: 107.9167
Manufacturer: Moventas Gears Oy
Drawing / Data sheet / Part No.: Designation: PLH-1800S11x
Main Drawing No.: GDR0006914, Rev. -, dated 2013-09-24
alternative:
Main Drawing No.: GDRM101150, Rev. A
alternative:
Main Drawing No.: GDRM101757, Rev. A

alternative:

Type: Planetary helical gearbox
Gear Ratio: 107.963
Manufacturer: Siemens AG / Siemens Ltd – India (Design)
Winergy Drive Systems India (P) Ltd.



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Drawing / Data sheet / Part No.:

Designation: Winergy PEAB 4450
Main Drawing No.: A5E35769398A, Rev. 005

Yaw System:

Drive Type:

E-motor with motor brake

Manufacturer:

Bonfiglioli

Drawing / Data sheet / Part No.:

BN100LB4 400/690-50 FD 30

Bearing Type:

slide block system with friction pads

Manufacturer:

SUZLON Energy Ltd.

Drawing / Data sheet / Part No.:

Drawing no.: M310.000072-05, Rev. 5

alternative:

Drawing no.: M310.300014-01, Rev. 1

alternative:

Drawing no.: M310.330449-00, Rev. 0

Drawing Yaw Gear Rim:

M314.0071-08, Rev. 8,

alternative:

Drawing no.: M314.0071-07, Rev. 7,

Gear Type:

5-stage planetary gearbox

Manufacturer:

Bonfiglioli Trasmital

Drawing / Data sheet / Part No.:

Designation: 712T5F (MT712T086 / MT712T092)
Drawing no.: I7120T014000, Rev. 9

alternative:

Drawing no.: I7120T016500, Rev. 1

Brake Type:

See drive and bearing

Manufacturer:

n/a

Drawing / Data sheet / Part No.:

n/a

Generator:

Type:

Doubly-fed induction generator (DFIG)

Manufacturer:

ELIN (Design)
M/s. Suzlon Generators Ltd.

Drawing / Data sheet / Part No.:

Designation: MRL-063Z06



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| | |
|-----------------------|--|
| Rated Power: | 2170 kW |
| Rated Frequency: | 50 Hz / 60 Hz |
| Rated Speed: | 1083 rpm below -10°C 1197 rpm for enhanced performance mode |
| Rated Voltage: | 690 V |
| Max. Current: | 1810 A (Stator), 650 A (Rotor) |
| Insulation Class: | H |
| Degree of Protection: | IP54 |

Converter:

| | |
|----------------------------------|---------------------------|
| Type: | IGBT, water cooling |
| Manufacturer: | Woodward SEG |
| Drawing / Data sheet / Part No.: | Designation: CW1211LD-C04 |
| Rated Voltage (grid side): | 690 V |
| Rated Current (grid side): | 600 A |
| Degree of Protection: | IP54 |

alternative:

| | |
|----------------------------------|---|
| Manufacturer: | Ingeteam (Design) Suzlon Energy Ltd. |
| Drawing / Data sheet / Part No.: | Designation: PT0100 |
| Rated Voltage (grid side): | 690 V |
| Rated Current (grid side): | 600 A |
| Degree of Protection: | IP54 |

alternative:

| | |
|----------------------------------|---|
| Manufacturer: | Vertiv Tech Co., Ltd. (Design) Emerson Network Power Co., Ltd. |
| Drawing / Data sheet / Part No.: | Designation: WF1000-06L0210-CPN-A |
| Rated Voltage (grid side): | 690 V |
| Rated Current (grid side): | 600 A |
| Degree of Protection: | IP54 |

Transformer:

Out of scope (outside tower)



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Tower (90m):

Type: Tubular Steel tower
Manufacturer: Suzlon Energy Ltd.
Tool Fab Engineering Industries (P) Ltd.
Barakath Engineering Industries Pvt. Ltd.
Jay Engineering Industries
Altec Fabricators
Likhita Energy Systems Pvt. Ltd.
Cu-Built Engineers Pvt. Ltd.
Metal Engineers
Sections: 4
Length: 90 m
Drawing / Data sheet / Part No.: Drawing No.: M200.000208-00, Rev.0
Foundation specification: PDG-NP-R-PLP-02513,
Rev. 7

Tower (90m):

Type: Tubular Steel tower
Manufacturer: Suzlon Energy Ltd.
Tool Fab Engineering Industries (P) Ltd.
Barakath Engineering Industries Pvt. Ltd.
Jay Engineering Industries
Altec Fabricators
Likhita Energy Systems Pvt. Ltd.
Cu-Built Engineers Pvt. Ltd.
Metal Engineers
Sections: 4
Length: 90m
Drawing / Data sheet / Part No.: Drawing No.: M200.000217-05, Rev. 5
Foundation specification: PDG-NP-R-PLP-02513,
Rev. 7

Manuals:

Operation & maintenance manual: TDC0027, Rev. 07-00
Transport, installation & commissioning manual: TDC0026, Rev. 07-00